

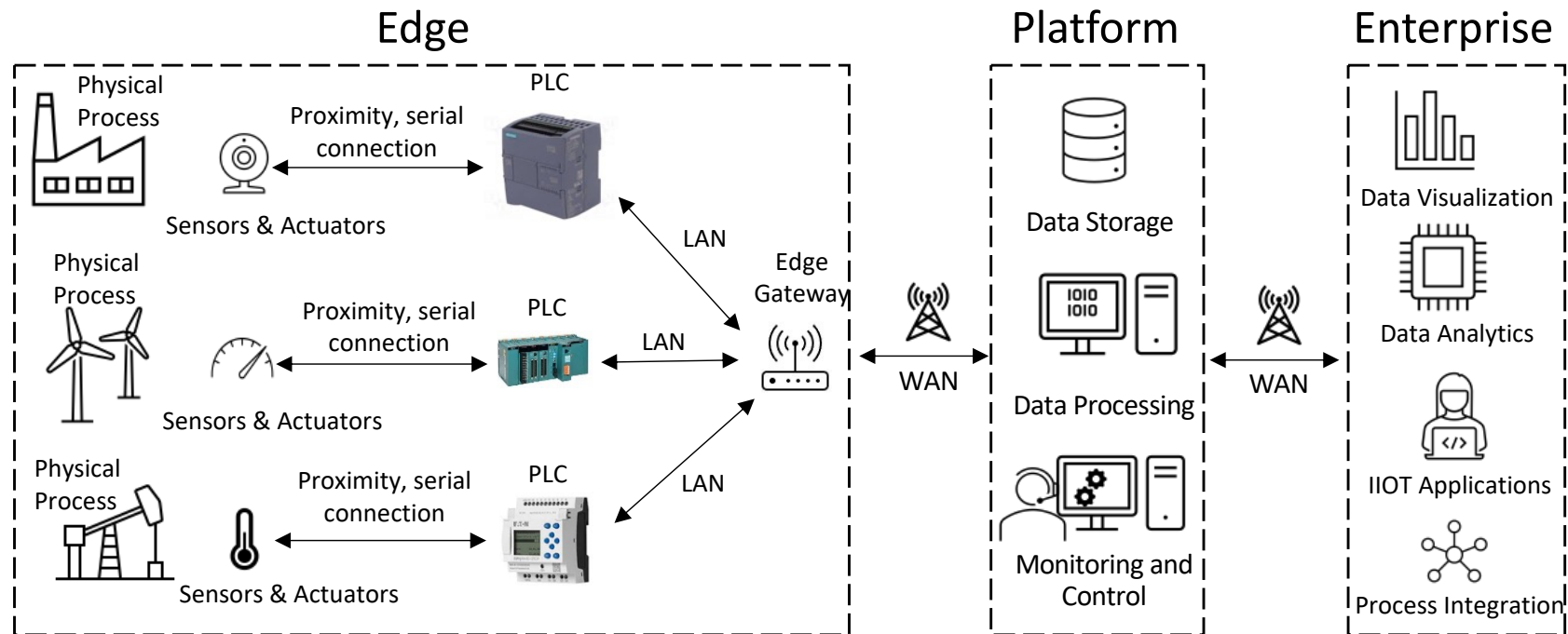
vPLC: A Scalable PLC Testbed for IIoT Security Research

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Understanding IIoT and Cybersecurity

Brief Overview:

- Rising Importance of IIoT
- Challenges in Cybersecurity
- Need for Advanced Security Solutions



The Role of PLCs in Industrial IoT

Programmable Logic Controllers:

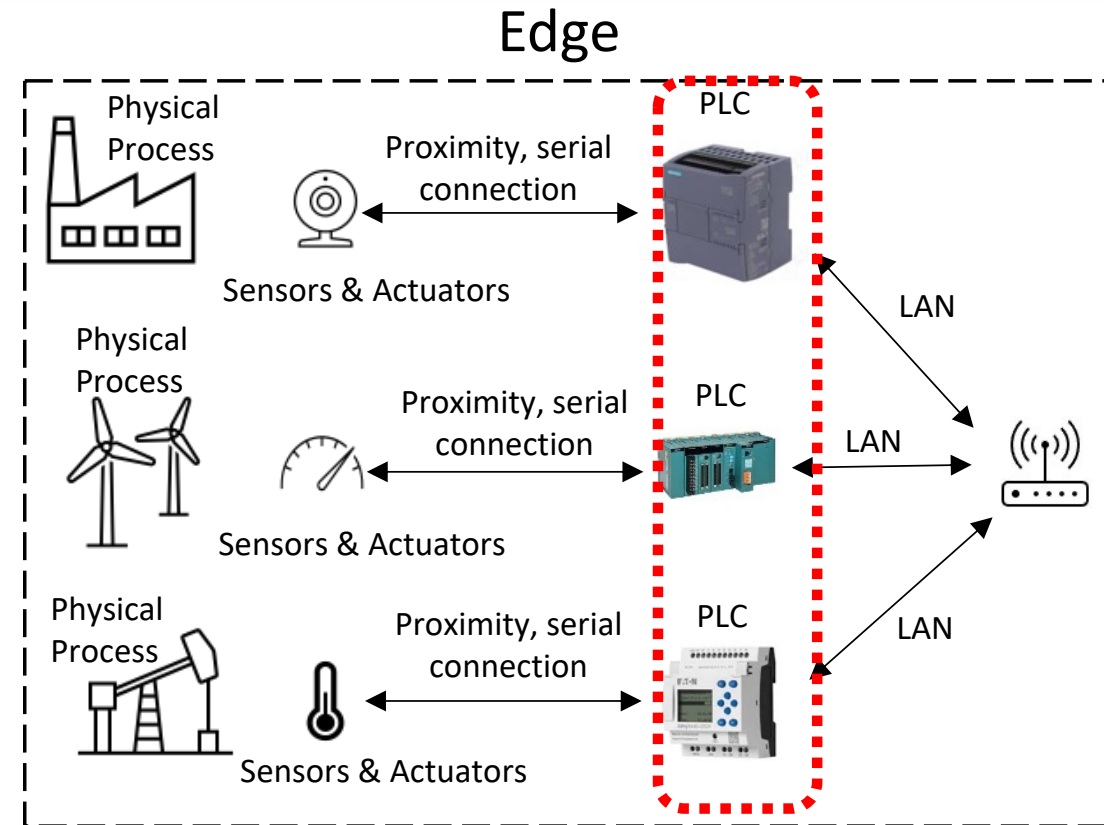
- Controls Machinery and Processes
- Real-time Monitoring and Decision-making

Integration of PLCs in IIoT Systems:

- Connects Physical Operations to Digital Networks
- Key in Smart Manufacturing and Industry 4.0

Importance of PLC Security:

- Critical for Industrial Safety and Reliability
- Target for Cybersecurity Threats in IIoT



The Need for Realistic IIoT Security Testbeds

■ Shortcomings of Existing Testbeds

- Industrial environments: Data acquisition challenges, not suitable for disruptive experiments
- Laboratory testbeds: Lack scale for comprehensive studies

■ Ideal Testbed Characteristics

- Scalability, configurability, and durability

■ Physical vs Virtual Testbed

- Challenges with physical testbeds: Limited scalability, restricted configurability, high repair costs

Introducing vPLC - A Novel Solution

■ Concept of vPLC

- A virtual PLC testbed
- Simulates PLCs in a software environment

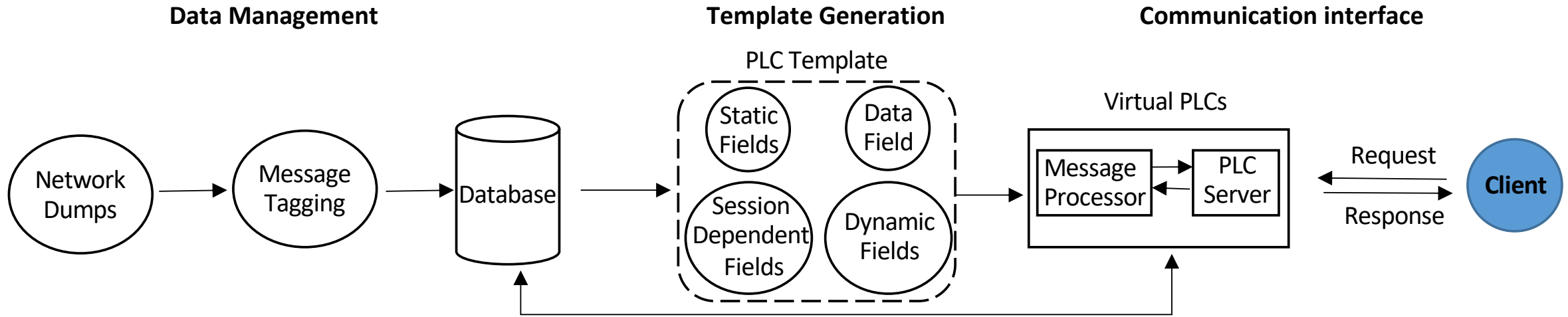
■ Innovative Approach

- Learn the protocol semantics and utilizes packet replay with real PLC network dumps
- Mimics actual PLC network behavior effectively

■ Advantages of vPLC

- Robust, scalable, and cost-efficient
- Ideal for extensive IIoT research

vPLC Architecture



■ vPLC has three modules

- Data Management
- Template Generation
- Communication Interface

vPLC Architecture

■ Data Management

- Take network dumps from a real PLC communication
- Extract application-level request-response message
- Creates a database of request response pairs

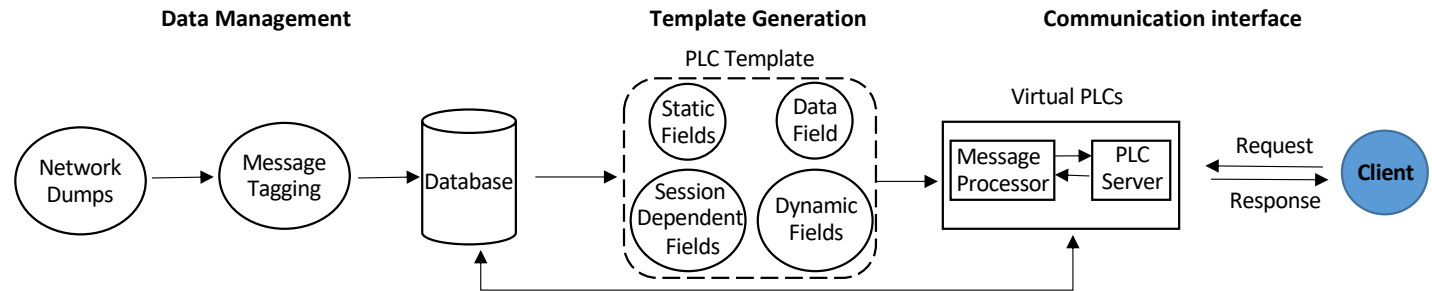
■ Template Generation

- User various heuristic based algorithms to identify various fields in the message
- Static fields
- Session-dependent fields
- Dynamic fields
- Control Logic fields

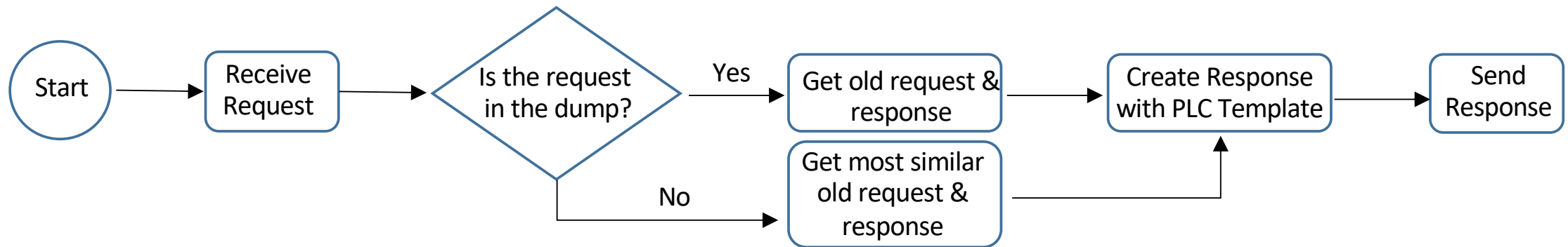
vPLC Architecture

Communication Interface- Virtual PLCs

- PLC server
- Message Processor



Flowchart of vPLC communication



■ Impersonation of a real PLC

- Network Discovery
- Connection Setup
- PLC operations

■ Ability to replay network dumps

- Database lookup
- Response message generation

■ Processing Time

- Processing time vs real PLC

■ Experimental Setup

- PLCs: Allen-Bradley MicroLogix 1400 and 1100, and Schneider Electric Modicon M221
- Engineering Softwares: SoMachineBasic, RsLogix

■ Experimental Methodology

- Capture the network communication of a real PLC
- Fed captured data into vPLC to instantiate virtual PLCs
- Impersonate the real PLC

■ Impersonation of a real PLC

- 20 different control logic programs
- 100% Transfer accuracy

Control Logic Upload Accuracy of vPLC

PLC	# of control logic files uploaded	Original Program (Rungs)	vPLC Program (Rungs)	Upload Accuracy %
MicroLogix 1400	20	109	109	100%
MicroLogix 1100	20	235	235	100%
Modicon M221	20	211	211	100%

vPLC Results

■ Ability to Replay Network Traffic

- 60 experiments
- 7000 request messages received
- 100% lookup and response

Request messages received by the virtual PLC & Database Lookup

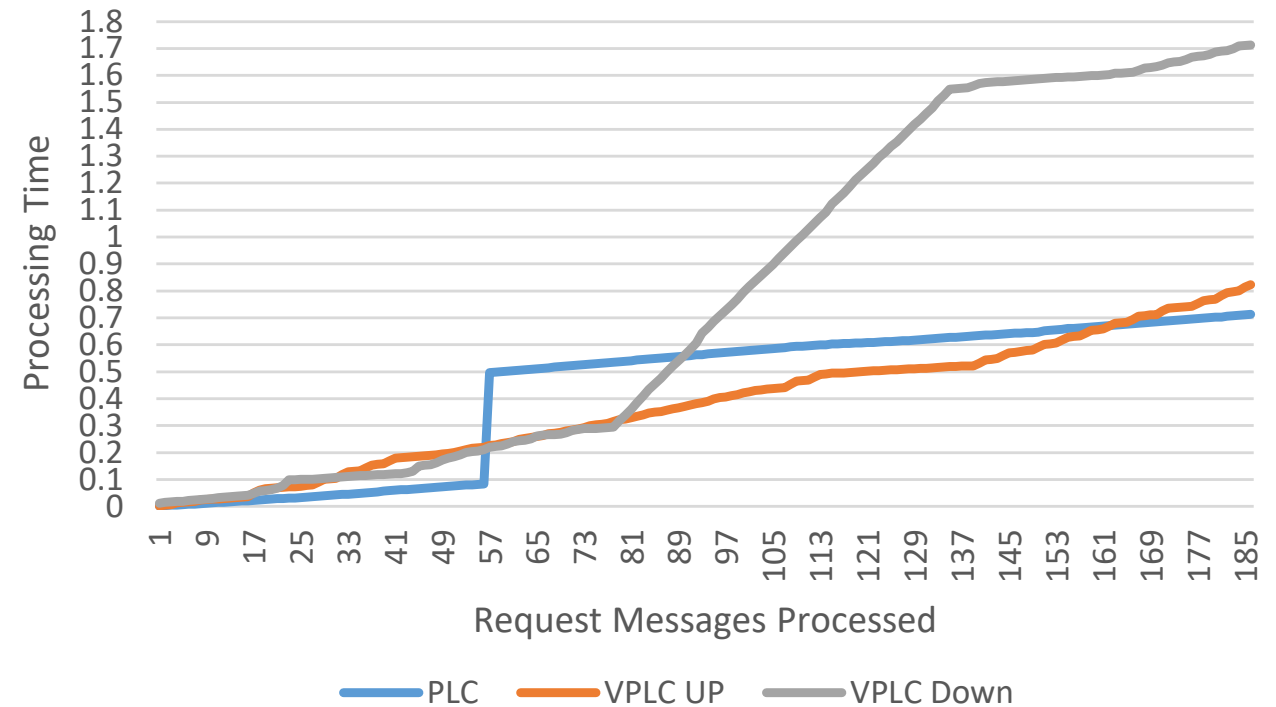
PLC	# of Experiments	# of Request Messages Received	# of Request Messages Found in DB	Lookup Success %
MicroLogix 1400	20	2060	2060	100%
MicroLogix 1100	20	1440	1440	100%
Modicon M221	20	3500	3500	100%

vPLC Results

Message Processing Efficiency

- M221 average time 0.0038
- vPLC impersonating M221 average time 0.0044
- vPLC processes requests faster when the network dump's operation matches the current operation
- No connection timeout/disruption

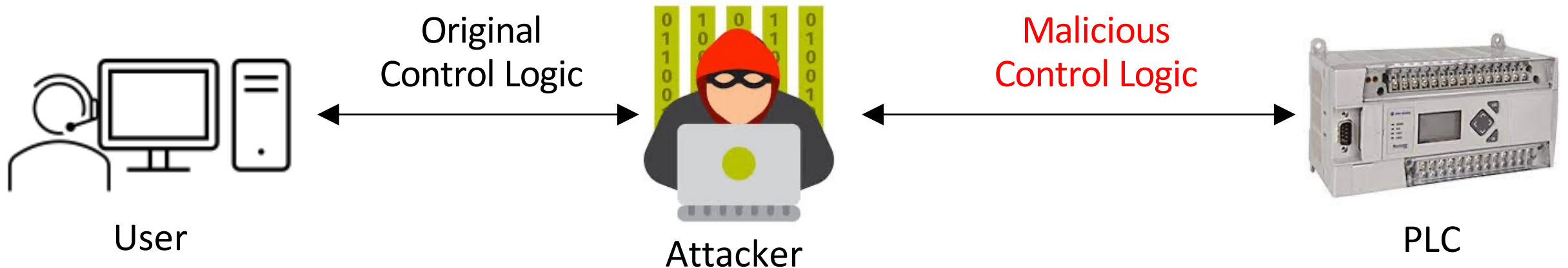
vPLC vs Real PLC processing Time



CASE STUDY: INVESTIGATING IIOT ATTACKS USING VPLC

Denial of Engineering Operations Attack (DEO I):

- Attacker performs MITM between the PLC and Control center
- Downloads a malicious control logic on the PLC
- Conceals compromised control logic from the engineering software



CASE STUDY: INVESTIGATING IIOT ATTACKS USING VPLC

■ Forensic Investigation of DEO I:

- Network Traffic if captured has evidence of manipulation of control logic

■ Challenges in Forensics Investigation:

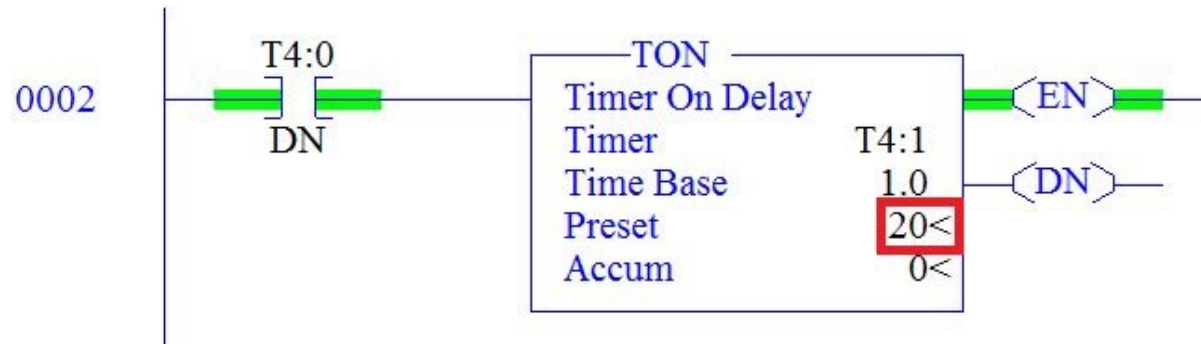
- Proprietary protocols (ENIP,PCCC)
- Binary control logic decompilation

■ Using vPLC for Investigation

- Separate two network streams using MAC
- Use vPLC to replay both network dumps to engineering software

CASE STUDY: INVESTIGATING IIOT ATTACKS USING VPLC

Control Logic Retrieved Using vPLC:



Original Control Logic



Malicious Control Logic

Conclusion & Future Work

- Developed vPLC: A Scalable, Configurable, and Durable Testbed
- Evaluated vPLC Capabilities in Impersonating the Operation of Real PLCs
- Tested vPLC on Three Real-World PLCs
- Presented a Case Study on the Forensic Investigation of a Real Attack Using vPLC
- We are working on enhancing the capability and functionality of vPLC to develop PLC honeypots and gather threat intelligence

Thank You
Questions?